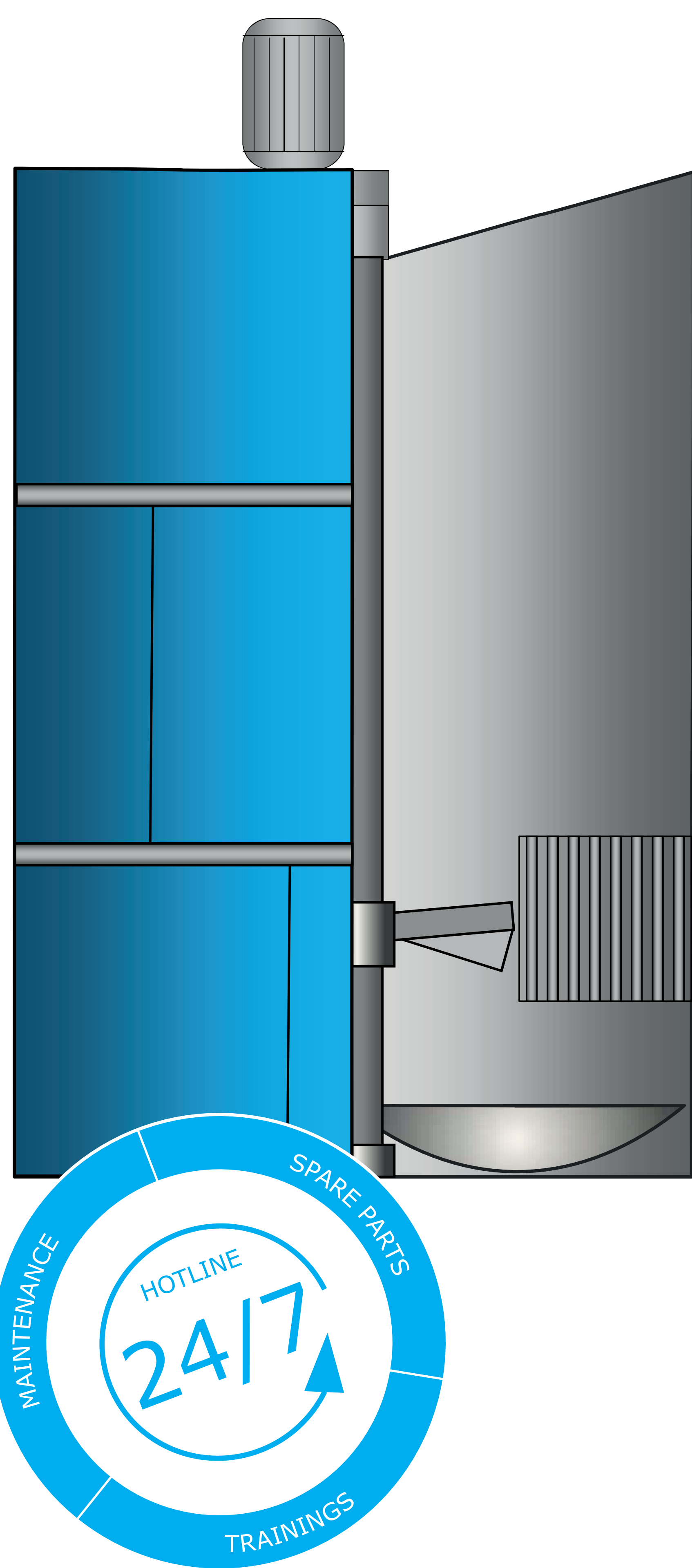
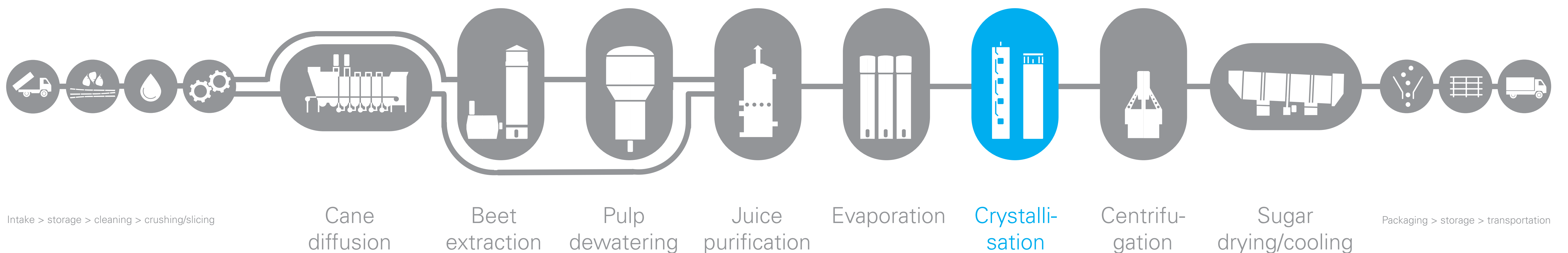


# Batch pan (DVK)




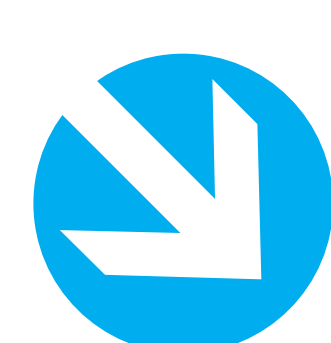
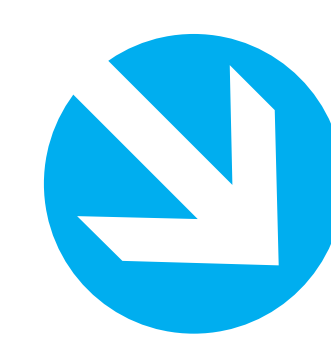

## Principle of operation

Crystallisation is a key element of the sugar process; it is crucial for crystal quality and sugar output. Organising several crystallisation steps in the best possible way ensures the quality of the final product and the maximum output from the overall process.

In a DVK batch pan, the first step is to reduce the feed solution to the desired supersaturation level with the continued evaporation of water. By "seeding" the solution with slurry or seed massecuite, the crystals then grow in the supersaturated mother liquor. As water evaporates and more feed solution is added, the crystal content and volume steadily increase up to the maximum capacity of the batch pan. Crystallisation continues until the maximum crystal content is reached.

Full automation of the process ensures reproducibility of all sections and in all batches. In process monitoring, the DynFAS MW sensor from BMA is used to measure the solids content. The process can run almost independently and process disruptions are handled automatically. Several machines in a cluster can be coordinated, thus helping to make process flows more even.

## Benefits

-  **Massequite circulation**  
The agitator and cone bottom help optimise massequite circulation and mixing.
-  **Batch time/heating steam pressure**  
Shorter boiling times thanks to high heating surface-to-volume ratio; no adding of water required.
-  **Starting volume**  
A filling volume of 30 % is sufficient to start the process.
-  **Crystal quality**  
Even in large-volume batch pans, crystal size distributions with a small spread can be obtained.

**1.0-1.2 bar\*** STEAM PRESSURE REQUIRED FOR OPERATION.

\* abs

## Technical data

|                                   |                |
|-----------------------------------|----------------|
| Heating surface [m <sup>2</sup> ] | 193 to 636     |
| Diameter [mm]                     | 3,200 to 5,600 |
| Capacity [m <sup>3</sup> ]        | 25.6 to 82.7   |

## Reference extract

| Customer        | Year | Country   | Massequite [t] |
|-----------------|------|-----------|----------------|
| SUJ             | 2016 | Indonesia | 75             |
| Etihad          | 2014 | Iraq      | 124 (max)      |
| MSM             | 2013 | Malaysia  | 75             |
| Sugar Australia | 2011 | Australia | 61             |
| Tambov          | 2009 | Russia    | 106            |

## More information



<https://www.bma-worldwide.com/crystallisation/vertical-vacuum-pan-vkt.html>



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**Automation** sales@bma-automation.com  
**Assistance** assistance@bma-de.com



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